



Motor On switch and Coolant switch must both be Off along with ESTOP disabled before System Relay is activated.
 Once the System Relay is activated the relay stays active until Master Power is disconnected or ESTOP is activated.

Not tested, Use at your own risk!				Automation Artisans Inc. 2335 Tanner Road Victoria, BC CANADA V8Z-5P8			
				Lathe and ELS Power Control.			
Size Tabloid	FCSM No.	DWG No.		Rev 1.01			
Scale				Sheet 1 of 1			